

INTERNATIONAL PACKAGING AND MARKING INSTRUCTIONS

- **CONTAINER**

General An adequate type carton, drum, crate, etc., should be selected with the quality characteristics to resist leakage and tearing depending on the type of product being shipped. Container type per Tyco Valves & Controls, North America specifications, if applicable.

Specific **The outermost container is required to be marked to indicate the origin of its contents.**

- **PROTECTION**

Consideration in selecting the appropriate packaging for transport should include stacking compression, vibration, moisture and extreme temperature changes. Sufficient internal cushioning should be provided to protect each part's critical dimensions and finishes.

- **SEGREGATION**

Each Tyco part number must be packed independently of other part numbers. Unitization or the consolidation of small boxes into a larger master container is permitted.

The following is required on all individual boxes within a master container.

- | | |
|-------------------------------|--------------------------|
| 1. Tyco purchase order number | 3. Full Tyco part number |
| 2. Quantity enclosed | 4. Product description |

- **LEGIBILITY**

Clear and precise lettering with the proper contrast and size is required to allow ease in reading under various lighting conditions.